

National Bench Co.

1-800-696-2047

Bench Assembly

Before you begin Read directions and follow each step. **Leave all screws loose until all nuts and screws are installed** - this allows some flexibility in the bench. After everything is installed be sure to tighten everything. **If the bench is loose it will break.**

Assemble the base

1. Attach one short rail (side C) and two long rails (side A and B) with corner brackets.
2. Insert bottom into slot.
3. Attach short rail (side D)

To assemble the legs and brace:

1. Attach one leg. Leave nut loose
2. Apply small amount of glue to hole in leg. Insert short side support into leg making sure that the cut out is on the inside of bench
3. Apply small amount of Glue to the next leg. Insert side support into leg, and leg into bench brackets.
4. Insert 1 1/4" Screws in the bottom of the side supports
5. Repeat steps 1-4 for other side
6. Apply small amount of glue into cut outs on the short side supports and attach the long support into slots using the 1" screws
7. Tighten all Screws and Leg nuts

Assemble top

1. Attach hinges to the long rail with the pre drilled hinge holes.
2. Attach top to hinges.
3. Attach lid support using the pre drilled holes on the inside of the top.
4. Attach lid support to the hole on the inside of the short rail using the felt washers, one on either side of the lid support.

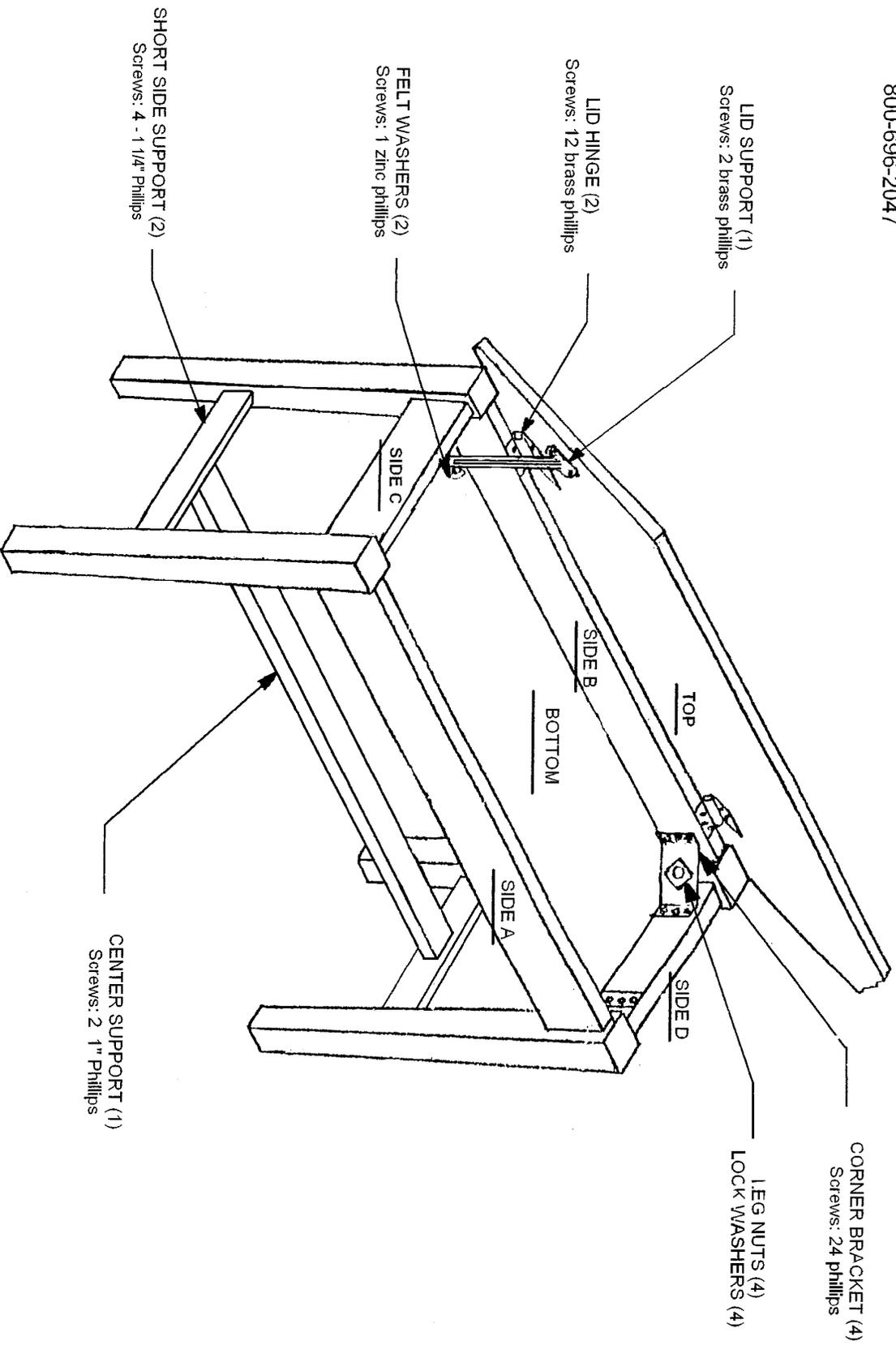
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Parts List

1. Top (1)
2. Long side rails (2)
3. Short side rails (2)
4. Legs (4)
5. Side supports (2)
6. Side support screws (4- 1 1/4" Phillips)
7. Center support (1)
8. Center support screws (2- 1" Phillips)
9. Hinges (2)
10. Hinge Screws (12 Phillips brass)
11. Leg Brackets (4)
12. Leg Bracket screws (24 Phillips Nickel)
13. Lid support (1)
14. Lid support screws (2 Phillips brass, 1 Phillips Nickel)
15. felt washers (2)

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LID SUPPORT (1)
Screws: 2 brass phillips

LID HINGE (2)
Screws: 12 brass phillips

FELT WASHERS (2)
Screws: 1 zinc phillips

SHORT SIDE SUPPORT (2)
Screws: 4 - 1 1/4" Phillips

CENTER SUPPORT (1)
Screws: 2 1" Phillips

CORNER BRACKET (4)
Screws: 24 phillips

LEG NUTS (4)
LOCK WASHERS (4)

TOP

BOTTOM

SIDE B

SIDE A

SIDE C

SIDE D